23. (twice amended) The method of claim 15 wherein the amount of puroindoline is effective to reduce the density of a puff biscuit prepared from a biscuit dough with a fat content less than or equal to 4% of the total weight of the biscuit dough.

24. (twice amended) The method of claim 15 wherein the amount of puroindoline is effective to increase the density of a puff biscuit prepared from a biscuit dough without added emulsifier and which biscuit dough has a fat content greater than or equal to 7% of the total weight of the biscuit dough.